

PLOTTER – CUT MATERIALS

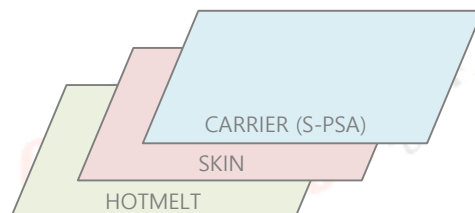
SOFT METALLIC – SERIES

▶ PRODUCT DESCRIPTION

It is light-weight, high elastic and looks great on t-shirts.

※ Recommended Fabrics : Cotton, Polyester, Poly/Cotton Blends

No.	DIVISION	LAYER	NOTE
1	Carrier	Skin Protective Film	PET : Glossy
2	Skin	Foil Film	Color : Normal
3	Hotmelt	Hotmelt Adhesive	Color : Opaque



▶ HOW TO USE

※ These photos are intended as a guide only and may vary according to material.

1. SET MATERIAL	2. SELECT DESIGN	3. CUTTING	4. WEEDING
Feed into cutter so that the material is on the bottom.	Select and run the desired design.	Words or numbers must be in reverse (mirror image).	Weed away excess material leaving only the desired graphic.
5. PREHEAT & POSITION	6. APPLY HEAT	7. PEEL OFF CARRIER	8. COMPLETION
Preheat the garment for 3 seconds, prior to application. Position & place cover sheet over graphic.	<ul style="list-style-type: none"> ▶ Temperature : 150°C ▶ Time : 10sec ▶ Pressure : 34±2 psi (Medium) 	COOL PEEL Peel off once cooled.	Completion

▶ CUTTER GUIDELINES

PLOTTER	BLADE	FORCE	OFFSET	SPEED	DEPTH
Roland GX-24	45°	60~80g/f	0.250mm	15cm/sec	0.1~0.2mm

▶ USAGE GUIDE

Storage	Store at room temperature (temperature: 20 ± 5 °C, humidity: 35 ± 15%) and avoid exposure to direct sunlight.
Cutting Notes	You should always test cut prior to any production run. Hot melt layer separation may occur depending on your cutting blade condition and working conditions
Weeding Notes	It is necessary to pay attention to the operator when removing the pattern after confirming the cutting conditions.
Press & Peel off	Adhere to conditions outlined above in steps 6 and 7.
Washing Notes	Be aware of potential damage due to washing conditions, and laundry products.

This document is based upon Chang dae hotmelt sheet quality system & quality system procedures. Chang dae hotmelt sheet supply a copy to customer after investigating and approval.

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